

**MODENA**

# **User Manual Book Washing Machine**

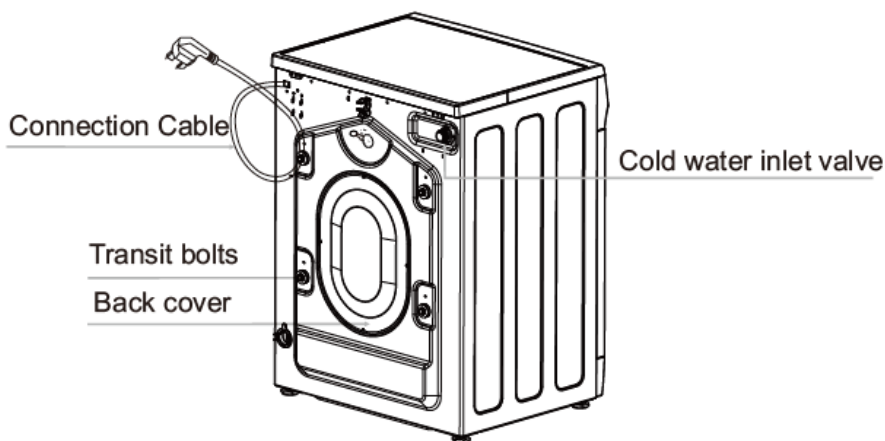
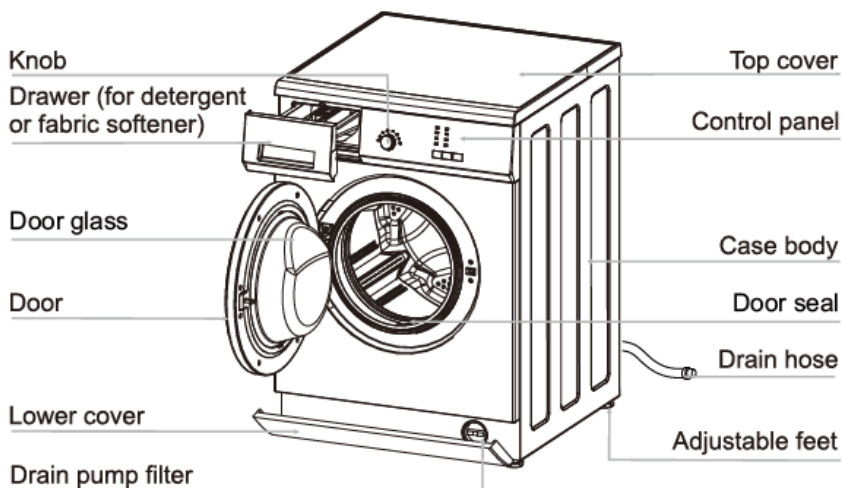
WF 741 WAM  
WF 955 SAM

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## PART 1: NAME OF PARTS

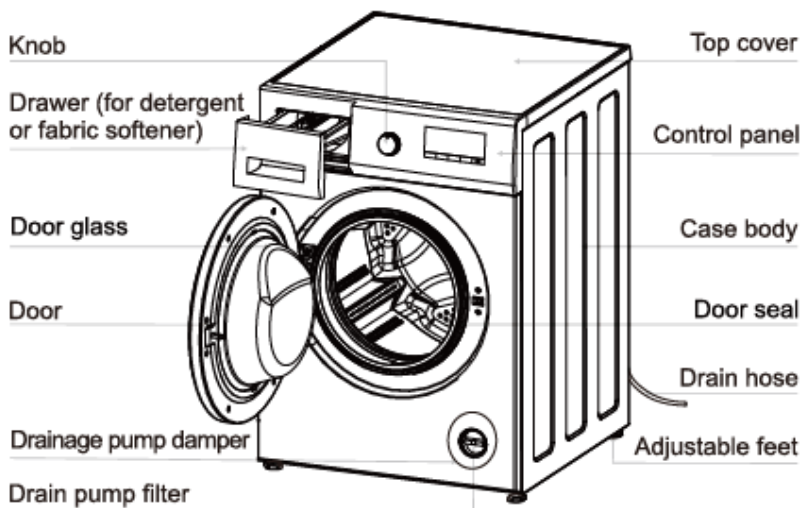
WF 741 WAM

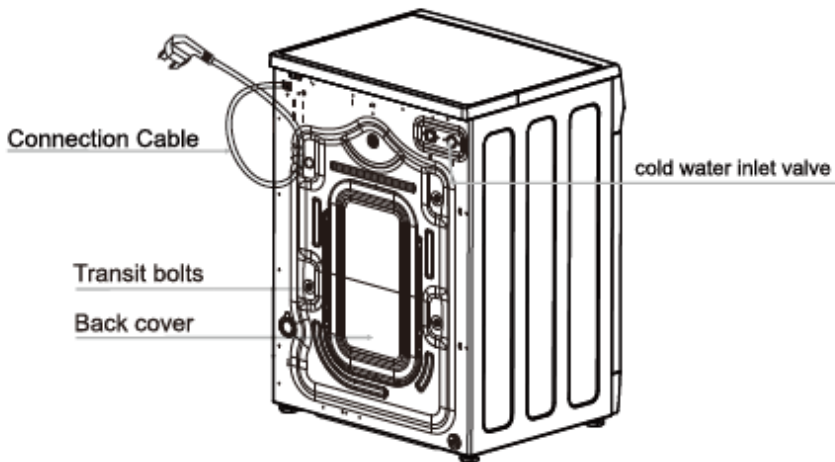


## Accessories





Accessories	Name	Qty.	Accessories	Name	Qty.
	Inlet hose	1		"U" piece	1
	Transit bolts caps	4		Manual	1

## WF 955 SAM



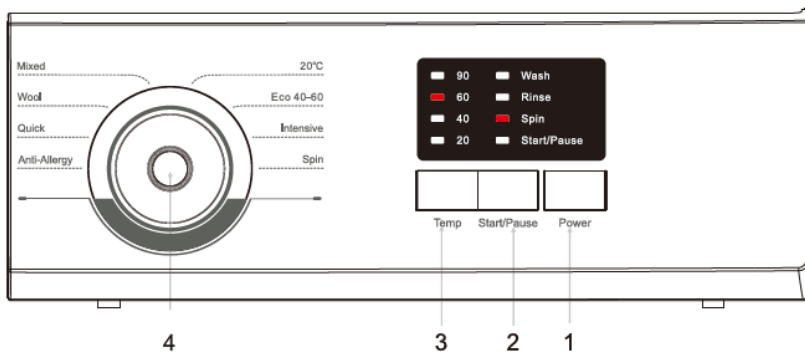


## Accessories

Accessories	Name	Qty.	Accessories	Name	Qty.
	Inlet hose	1		"U" piece	1
	Transit bolts caps	4		Manual	1

## PART 2: UNDERSTANDING CONTROL PANEL

### Control Panel WF 741 WAM



#### Remarks:

1. Power  
Turn on/off the washing machine by pressing this button.
2. Start/Pause  
Start/pause the washing program by pressing this button. The LED of "Start/Pause" flickers when the machine is in standby mode or pauses, and it is lighted when running.
3. Temp  
Press this button and select a required wash temperature. When all the lights of temperature are off, this program has no heating function.
4. Knob  
Turn this knob clockwise or anticlockwise to select the required wash program. Once the "Start/Pause"

button is pressed and the machine is running, the program cannot be changed.

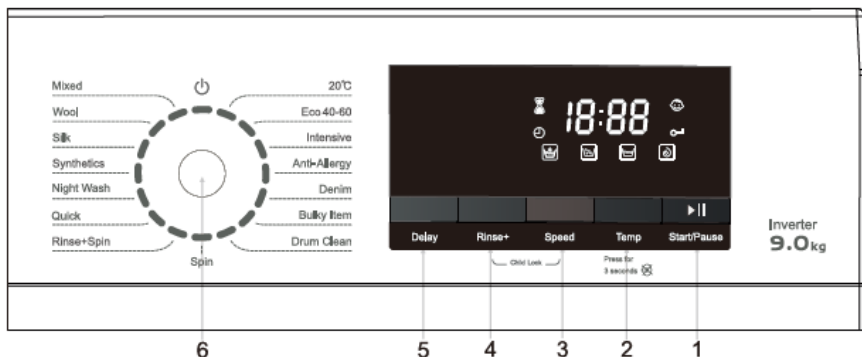
**NOTE:**

Be sure to turn off the machine at the end of a wash cycle

## Program Selection of WF 741 WAM

Program	Max Weight (kg)	Time (min)	Max Temp. (°C)	Max Spin Speed (rpm)
20 °C	7	57	20	800
Eco 40-60	7	195	-	1200
Intensive	7	107	60	1200
Spin	7	11	-	1200
Anti-Allergy	4	131	90	800
Quick	2	18	Cold	800
Wool	2,5	50	20	600
Mixed	4	63	60	800

## Control Panel WF 955 SAM



### Remarks:

1. Start/Pause  
Press this button to start or pause a wash cycle. The door cannot be open when the machine is on pause.
2. Temp  
Press this button repeatedly to change the desired temperature
3. Speed  
Press this button repeatedly to change the spin speed
4. Rinse+  
Press this button repeatedly to change the rinse time
5. Delay  
Press this button repeatedly to set the delay time of the starting of a wash cycle from 1 hour to 24 hours
6. Knob  
Turn this knob clockwise or anti-clockwise to select the desired washing program. Once the "Start/Pause" button is pressed and the machine is running, the program cannot be changed.



**NOTE:**

Be sure to turn off the machine at the end of a wash cycle

**Program Selection of WF 955 SAM**

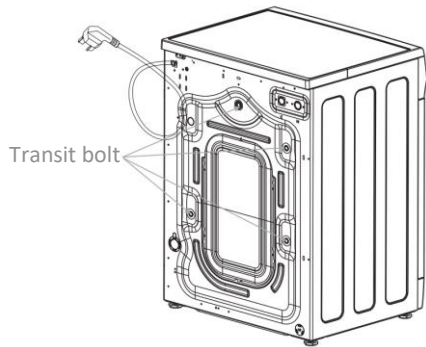
<b>Program</b>	<b>Max Weight (kg)</b>	<b>Max Temp. (°C)</b>	<b>Max Spin Speed (rpm)</b>
20 °C	9	20	1200
Eco 40-60	9	-	1400
Intensive	6.5	95	1400
Anti-Allergy	5	95	1000
Denim	5	40	800
Bulky Item	9	60	1400
Drum Clean	0	95	600
Spin	9	-	1400
Rinse + Spin	9	-	1400
Quick	7	0	1200
Night Wash	3	60	800
Synthetics	5	60	800
Silk	3.5	40	600
Wool	3,5	20	600
Mixed	4	60	1400

## PART 3: INSTALLATION

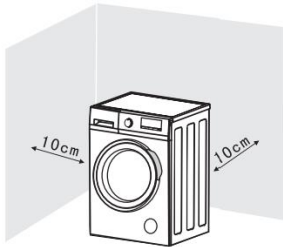
Take the washing machine out from the cardboard box and put it on a flat and sturdy floor. Don't place the washing machine on an incline, non-flat, on the carpet, or on the wooden floor. Don't place the washing machine outdoor and avoid a humid place that can cause damage.

### 1. Removing transit bolts

- Remove all the transit bolts at the back of the machine with tools.
- Plug the holes with the transit bolts caps supplied.
- Keep the transit bolts for future transportation. Whenever the machine is transported, the transit bolts must be refitted.

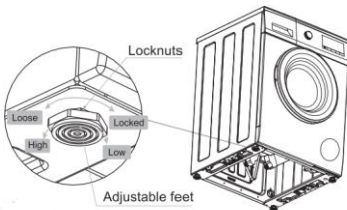


## 2. Installation place requirement



- A concrete floor is the most suitable installation surface for a washing machine, being far less prone to vibration during the spin cycle than wooden floorboards or a carpeted surface.
- The machine must be level and securely positioned. The distance between the machine and wall must be more than 10 cm.
- To avoid vibrations during spinning, the machine should not be installed on soft floor coverings.

## 3. Level adjustment

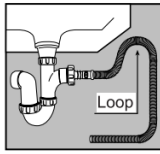
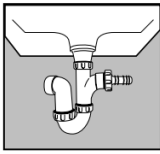


The machine must stand perfectly level on all four feet to ensure safe and proper operation. Incorrect installation may increase electricity and water consumption and may cause the machine to move about.

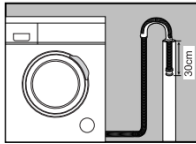
Do these when the machine is not level:

- Using the spanner turn locknut in a clockwise direction. Then turn locknuts together with adjust feet to unscrew.
- Use a spirit level to check the machine is standing level.
- Hold adjusts feet securely with a pipe wrench. Turn locknut again using the spanner until it slits firmly up against the housing.

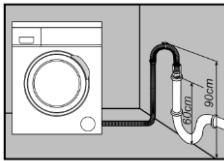
#### 4. Drain hose connection



1. Direct into sink  
If the outlet spigot has not been used before, remove any blanking plug that may be in place. Push the drain hose onto spigot and secure clip if required, ensure a loop is formed in the drain hose to prevent waste from the sink entering the washing machine. If required, the drain hose can be extended to a length of 4 m.

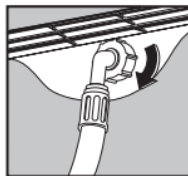


2. Connected securely to a standpipe  
Firstly, form a hook in the end of the drain hose using "U" piece supplied. Place the drain hose into your standpipe, which should have an internal diameter of approximately 38 mm thus ensuring there is an air break between the drain hose and standpipe.



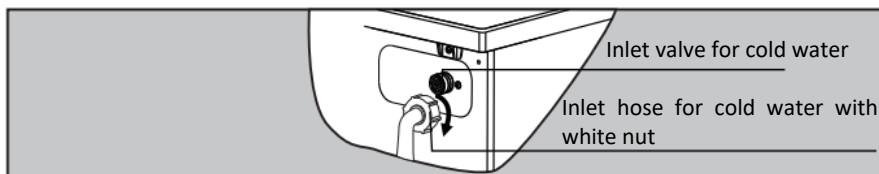
#### 5. Water inlet connection

Connect the inlet hose supplied with the machine to a tap with a 3/4" thread. Do not use previous employed hoses. Installation should comply with local water authority and building regulations requirements.



When there is an inlet valve at the back of the machine, it must be connected to a cold-water supply. If there are two inlet valves, one is connected to a cold-water

supply and the other is connected to a hot water supply. Follow the indication of the picture below to complete the connection.



## PART 5: HOW TO USE

Before washing clothes for the first time, you must run a complete cycle without clothes do these:

1. Connect the power and turn on the tap.
2. Press the “Power” button, then turn the knob to position “Anti-Allergy”.
3. Press “Start/Pause”.

### Washing Preparation

1. Connect the inlet hoses well and turn on the tap.
2. After making sure the power socket is grounded reliably, insert the power plug into the power socket.
3. Place the drain hose well.




### Clothes Preparation

1. Sort the laundry by color and by care label. Most garments have a textile care label in the collar or side seam.
2. Make sure all the pockets are empty, foreign objects (e.g. nails, coins, paper clips, etc.) can cause damage to garments and components in the machine.
3. Close any zips, fasten hooks and eyes etc. before washing.
4. Dark textiles often contain excess dye and should be washed separately several times before being included in a mixed load. Always wash whites and coloreds separately.
5. Badly soiled areas, stains etc. should be pre-treated with liquid detergent, stain removers etc.
6. Turn over the clothes which pill easily and is with woolen surface before putting them into the machine.

## Put Clothes into The Washer

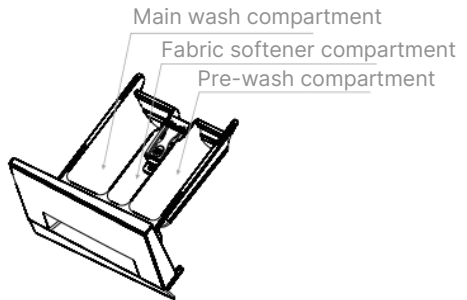
Unfold the laundry and load loosely in the drum. Mixing both large and small items give better wash results and also helps distribute the load evenly during spinning. The most efficient use of energy and water is achieved when a full load is washed. However, do not overload as this causes creases and reduces cleaning efficiency.

## Using The Detergent Drawer

1. Open the drawer and add adequate detergent into main wash compartment marked “” or “**II**”.
2. Add the fabric softener into compartment marked “” or “”. Do not exceed the maximum level mark.
3. Close the drawer.

The right amount to dispenser will depend on the following:

- The quantity of laundry
- The soiling level of the laundry
  - Lightly soiled  
No visible dirt or stains.  
Possibly slight body odor.
  - Normally soiled.  
Visibly dirty and/or just a few slight stains.
  - Heavily soiled.  
Visible dirt and stains and/or dried on soiling.
- The water hardness level.







**It is recommended to use low foaming powder for all washing temperature programs.**

## Washing Steps

1. Turn on the water tap and connect the power.
2. Open the door and put the cloth into the drum one by one.
3. Close the door and put suitable amount of detergent and fabric softener into the dispenser, then close the drawer.
4. Press the "Power" button and choose a program you need by turning the knob.
5. Press the "Temp" button and select a wash temperature.
6. Press "Start/Pause" button to start the washing machine.
7. When the cycle is finished, there is a warning tone sounds.

**When washing cycle is finished, the machine will change into standby mode. And the power will be off after 10 minutes without any control on the control panel.**

### Washing Program Chart

Program	Washing symbol	Fabric
Eco 40 – 60		Cottons, linens or cotton mix fabrics, e.g., table linen, toweling, underwear, T-shirts etc.
Quick		Small loads of items which require freshening up and which can be washed in a Cotton program.
Spin		Separate spin for cotton and linen items
Intensive		Cottons, linens or cotton mix fabrics, e.g. table linen, toweling, underwear, T-shirts etc.
Wool		Machine-washable or hand-washable wool or wool blend fabrics. If the care label does not specify a temperature, wash using the cold setting. Also



		suitable for hand-washable silks. Reduce the spin speed.
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## **IMPORTANT**

The machine is fitted with a balance control device, which ensures the machine is stable during the spin. To protect the machine, it will cut in if the laundry is not evenly distributed in the drum. The laundry is redistributed by reverse rotation of the drum. This may happen several times before the unbalance disappears and normal spinning can resume. If, after 15 minutes, the laundry is still not evenly distributed in the drum, the machine will not spin. In this case, redistribute the load manually and reselect the spin program.

## **Door Lock**

- When the machine is started, the door lock is locked though you press the "Start/Pause" button. The door lock is unlocked in two minutes.
- When the temperature inside the drum is above 60°C, the door lock is locked.
- When the water is above a certain level, the door lock is locked.
- When the washing cycle is finished, the door lock is unlocked after two minutes.

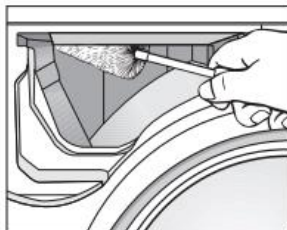
## **IMPORTANT**

Do not try to open the door when the washing cycle is not finished or power supply is cut off during the washing cycle, because the temperature may be high, and you may be scalded.

## PART 6: CLEANING AND MAINTENANCE

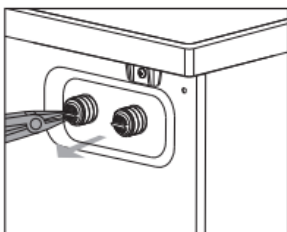
### Cleaning The Drawer Housing

Use a bottle brush to remove detergent residues inside the drawer housing



### Cleaning The Water Inlet Filter

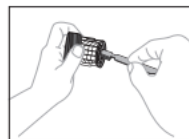
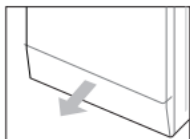
Use pointed nose pliers to withdraw the plastic filter. Clean, put back secure. These filters should be checked every 6 months or so, or more often if there are frequent interruptions to the water supply.



### NOTE

The filter must be put back in place after cleaning.

### Cleaning The Drain Pump Filter



1. Disconnect the machine from the mains electricity supply and open the lower cover with a screwdriver.
2. Place a container under the pump. Unscrew and remove the pump.
3. Clean the filter carefully

## **NOTE**

The filter should be cleaned every 2 months or when there is fault that the “rinse” and “spin” LEDs flicker.

## **IMPORTANT**

If the machine is exposed to temperature below 0°C, certain precautions should be taken.

1. Turn off the water tap.
2. Unscrew the inlet hose.
3. Unhook the drain hose from the rear support and position the end of this hose and that of the inlet hose in a bowl. Run the spin program.
4. Disconnect the appliance.
5. Screw the inlet hose and reposition the drain hose.
6. When you intend to start the machine up again, make sure that the room temperature is above 0°C.

## PART 7: TROUBLESHOOTING

### WF 741 WAM

Problem	Error Code	Possible Cause	Solutions
The water of machine fills overtime.	“Spin” LED flickers.	<ol style="list-style-type: none"> <li>1. Water tap is not open</li> <li>2. Drain hose is being put down</li> <li>3. Water inlet valve is damaged</li> </ol>	<ol style="list-style-type: none"> <li>1. Open water tap</li> <li>2. Hook up the hose</li> <li>3. Change the water inlet valve.</li> </ol>
There is a door lock alarm	“Rinse” LED flickers.	<ol style="list-style-type: none"> <li>1. The door is not locked well</li> <li>2. Garments is caught between the door and seal</li> <li>3. Door lock is damaged</li> </ol>	<ol style="list-style-type: none"> <li>1. Lock the door well</li> <li>2. Put the garments into the drum</li> <li>3. Change the door lock</li> </ol>
The machine drains overtime	“Spin” and “Rinse” LEDs flickers	<ol style="list-style-type: none"> <li>1. The drain hose is squashed or kinked</li> <li>2. The drain pump filter is blocked</li> <li>3. The drainage system pipes are blocked</li> </ol>	<ol style="list-style-type: none"> <li>1. Check the drain hose</li> <li>2. Clean the filter</li> <li>3. Check the drainage system and clean it</li> </ol>
Water overflows the machine. / Water sensor works abnormal.	“Wash” LED flickers	<ol style="list-style-type: none"> <li>1. The water inlet valve is damaged</li> <li>2. The connection between the water sensor and wire is not secure</li> <li>3. The water sensor is damaged</li> </ol>	<ol style="list-style-type: none"> <li>1. Change the water inlet</li> <li>2. Check the connection and ensure it is secure</li> <li>3. Change the water sensor</li> </ol>

The motor does not work	“Wash” and “Spin” LEDs flickers	<ol style="list-style-type: none"> <li>1. The connection between the motor and wire is not secure</li> <li>2. The motor is protected because of over-heat</li> <li>3. The motor is damaged</li> </ol>	<ol style="list-style-type: none"> <li>1. Check the connection and ensure it is secure</li> <li>2. Check if the machine is overloaded. Switch off the machine and retry when the motor becomes cool</li> <li>3. Change the motor</li> </ol>
There is a heater fault	“Wash” and “Rinse” LED flickers	<ol style="list-style-type: none"> <li>1. The connection between the heater and wire is not secure</li> <li>2. The heater is damaged</li> </ol>	<ol style="list-style-type: none"> <li>1. Check the connection and ensure it is secured</li> <li>2. Change the heater</li> </ol>
There is a temperature sensor fault	“Wash”, “Rinse” and “Spin” LEDs flickers	<ol style="list-style-type: none"> <li>1. The connection between the temperature sensor and wire is not secured</li> <li>2. The temperature sensor is damaged</li> </ol>	<ol style="list-style-type: none"> <li>1. Check the connection and ensure it is secured</li> <li>2. Change the temperature sensor</li> </ol>

## WF 955 WAM

Problem	Error Code	Possible Cause	Solutions
The machine fills overtime	"E01" is on the screen	<ol style="list-style-type: none"> <li>1. Water tap is not open</li> <li>2. Drain hose is being put down</li> <li>3. Water inlet valve is damaged</li> </ol>	<ol style="list-style-type: none"> <li>1. Open water tap</li> <li>2. Hook up the hose</li> <li>3. Change the water inlet valve.</li> </ol>
There is a door lock alarm	"E02" is on the screen.	<ol style="list-style-type: none"> <li>1. The door is not locked well</li> <li>2. Garments is caught between the door and seal</li> <li>3. Door lock is damaged</li> </ol>	<ol style="list-style-type: none"> <li>1. Lock the door well</li> <li>2. Put the garments into the drum</li> <li>3. Change the door lock</li> </ol>
The machine drains overtime	"E03" is on the screen	<ol style="list-style-type: none"> <li>1. The drain hose is squashed or kinked</li> <li>2. The drain pump filter is blocked</li> <li>3. The drainage system pipes are blocked</li> </ol>	<ol style="list-style-type: none"> <li>1. Check the drain hose</li> <li>2. Clean the filter</li> <li>3. Check the drainage system and clean it</li> </ol>
Water overflows the machine. / Water sensor works abnormal.	"E04" is on the screen	<ol style="list-style-type: none"> <li>1. The water inlet valve is damaged</li> <li>2. The connection between the water sensor and wire is not secure</li> <li>3. The water sensor is damaged</li> </ol>	<ol style="list-style-type: none"> <li>1. Change the water inlet</li> <li>2. Check the connection and ensure it is secure</li> <li>3. Change the water sensor</li> </ol>
The motor does not work	"E05" is on the screen	<ol style="list-style-type: none"> <li>1. The connection between the motor and wire is not secure</li> </ol>	<ol style="list-style-type: none"> <li>1. Check the connection and ensure it is secure</li> </ol>

		<ol style="list-style-type: none"> <li>2. The motor is protected because of over-heat</li> <li>3. The motor is damaged</li> </ol>	<ol style="list-style-type: none"> <li>2. Check if the machine is overloaded. Switch off the machine and retry when the motor becomes cool</li> <li>3. Change the motor</li> </ol>
There is a heating tube fault	"E06" is on the screen	<ol style="list-style-type: none"> <li>1. The connection between the heater and wire is not secure</li> <li>2. The heating tube is damaged</li> </ol>	<ol style="list-style-type: none"> <li>1. Check the connection and ensure it is secured</li> <li>2. Change the heating tube</li> </ol>
There is a temperature sensor fault	"E07" is on the screen	<ol style="list-style-type: none"> <li>1. The connection between the temperature sensor and wire is not secured</li> <li>2. The temperature sensor is damaged</li> </ol>	<ol style="list-style-type: none"> <li>1. Check the connection and ensure it is secured</li> <li>2. Change the temperature sensor</li> </ol>

## PART 8: SPECIFICATION












<b>MODEL</b>	<b>WF 955 SAM</b>	<b>WF 741 WAM</b>
Type	Front loading	Front loading
Capacity (kg)	9	7
Spin speed (rpm)	1400	1200
Color	Silver	Pearl white
Inner drum material	Stainless	Stainless
Number of washing program	15	8
Display	LED	Analog
Temperature adjustment	Yes	Yes
Quick Wash	Yes	Yes
Extra rinse	Yes	Yes
Child lock	Yes	No
Door lock	Yes	Yes
Power consumption with cold water (watt) *	100	85
Spin power consumption (watt)	500	400
Power consumption with hot water (watt) **	2000	2000
Voltage (Volt)	220-240	220-240
Frequency (Hz)	50	50
Water pressure (KPa)	20 – 800	20 - 800
Adjustable legs	Yes	Yes
Dimension (L x W x H) mm	595 x 545 x 845	600 x 550 x 850
Weight (Kg)	66	58



## APPENDIX 1: INTERNATIONAL TEXTILE CARE LABEL






Notice the wash code symbols on attached clothing labels. In taking care of your clothes, preferably before washing by the machine, you need to pay attention to the wash code symbols on the label attached to your clothing, the description is outlined below:








	Normal wash action		Washing temperature max. 95 °C
	Gentle wash action		Washing temperature max. 60 °C
	Washing by hand		Washing temperature max. 40 °C
	Do not wash		Washing temperature max. 30 °C
	Bleach		
	Chlorine bleach can be used		Do not give the bleach
	Ironed		
	Can be ironed until 200 °C		Can be ironed until 100 °C
	Can be ironed until 150 °C		Do not ironed
	Dry cleaning		






	Dry cleaning with all abstergent		Dry cleaning with besin, pure alcohol and R111
	Dry cleaning with perchloride, petrol, pure alcohol, R111 and R113		Do Not dry clean
	Drying		
	Drying by stretched		Drying with machine dryer at high temperatures
	Drying by swing		Drying with machine dryer at low temperature
	Drying using hangers clothing		Do not dry using the dryer

## APPENDIX 2: HELPFUL INSTRUCTIONS IN REMOVING THE STAIN

Stain removal instructions below are approximate and can only be used on clothing / materials that can be washed.

	<p><b>Alcoholic Beverages:</b></p> <p>Clean up material with water first, then use the liquid and rinse water-glycerin with a vinegar-water liquid.</p>
	<p><b>Blood Spot:</b></p> <p>Soak the clothes for 30 minutes in cold water. Use liquid ammonia to remove stains. (4 liters of water - 3 tablespoons of ammonia)</p>
	<p><b>Shoes polish:</b></p> <p>Without damaging the material, removes stain carefully by rubbing it with detergent. If this does not help, provide the water and liquid alcohol (2:1) and rub the material, then wash with warm water.</p>
	<p><b>Ice-cream, Milk and Cream:</b></p> <p>Put the clothes in cold water for a few moments. Rub with detergent, and rinse with warm water. If there is residual fat, get rid of it using oxygen water.</p>
	<p><b>Tea and Coffee:</b></p> <p>Pour hot water on the stain. If the material is white, pour a little bleach and rinse with water.</p>

	<p><b>Chewing Gum:</b></p> <p>Harden the gum stains by putting ice on it. Then wash the stain carefully.</p>
	<p><b>Moss:</b></p> <p>Do not let stains moss materials for too long. Put the clothes into the cold water for a few moments, rub with detergent, and rinse with warm water. If there is residual fat, eliminate using the oxygen water.</p>
	<p><b>Chocolate:</b></p> <p>Soak the clothes in cold water for a few moments. Rub with detergent, and rinse with warm water. If there is residual fat, get rid of it using oxygen water.</p>
	<p><b>Fruit:</b></p> <p>Pour cold water on the stain and do not use warm water to rinse it. Let it be for 2 minutes and remove the stains with white vinegar and rinse it.</p>
	<p><b>Tomato paste:</b></p> <p>Rub hardened tomato paste and soak it in cold water for 40 minutes. Rub with detergent and then rinse.</p>
	<p><b>Ink:</b></p> <p>Wet the stain on the clothes with cold water and wait until the ink stain lost. Then rub with lemon juice and detergent. Let the stains for 5 minutes and rinse the clothes.</p>
	<p><b>Eggs stain:</b></p> <p>If the stain hardens, scrub and remove stains with a soft cloth. Then rub with detergent and rinse with cold water.</p>

	<p><b>Grass stain:</b></p> <p>Rub stain with detergent. If possible, use bleach. For wool, use alcohol for good results.</p>
	<p><b>Oil / Fat Stain:</b></p> <p>Scrub the stain with detergent and rub it. Then, wash the material with warm water.</p>
	<p><b>Paint :</b></p> <p>Use paint thinner to remove the stain. Put on cotton wool. Rub stain with detergent and rinse with cold water.</p>
	<p><b>Mustard:</b></p> <p>Use glycerin and rub it with detergent. If unsuccessful, remove the stain with alcohol. (Colored and synthetic materials need 2 cups of water and 1 cup of alcohol liquid).</p>
	<p><b>Burn Stain:</b></p> <p>Use bleach if possible. For wool, give oxygen water to the stain and scrub. Rinse and wash material.</p>

